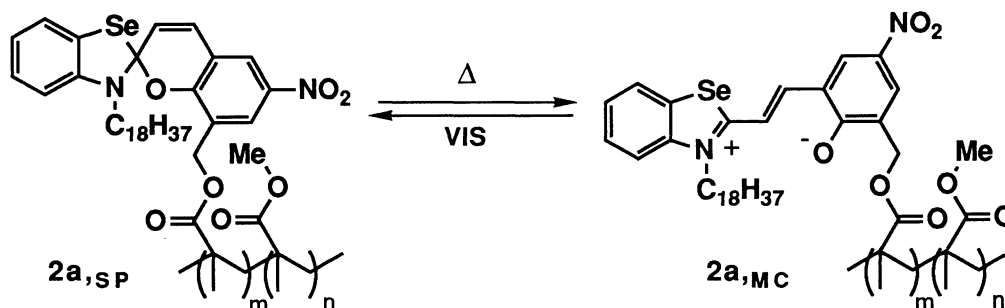


A series of spirobenzoselenazolinobenzopyran monomers **1a-d** prepared by the method reported previously^{4,5}) were copolymerized with methyl methacrylate either by radical polymerization using AIBN as an initiator, or ionic polymerization using PhMgBr to afford isotactic PMMA having SeSP.^{6,7})

These SeSP-MMA copolymer **2** immediately colored to blue purple by dissolving in CHCl₃ due to the formation of merocyanine colored-form **2a_MC** of zwitterionic 3-methyl-benzoselenazolenium-2-*trans*-(5'-nitrostyryl-2'-oxide) moiety.⁵) The resulting colored solution was rapidly bleached by Vis light irradiation (>500 nm) to generate the colorless spiro-form **2a_SP**, while the bleached solution was completely recovered to the



initial color in the dark at room temperature in a few minutes, as shown in Fig. 1a). Namely, these copolymers **2** repeated photobleaching and thermocoloration cycle due to the *negative* photochromism. Interestingly, a spin coat film of **2a** which was initially colored to blue purple was rapidly bleached by Vis light irradiation, while the resulting colorless films retained without thermal coloration in the dark after initial coloration up to 15% of the original absorbance as illustrated in Fig. 1b). These colorless films readily colored by being heated over 80 °C in the dark.

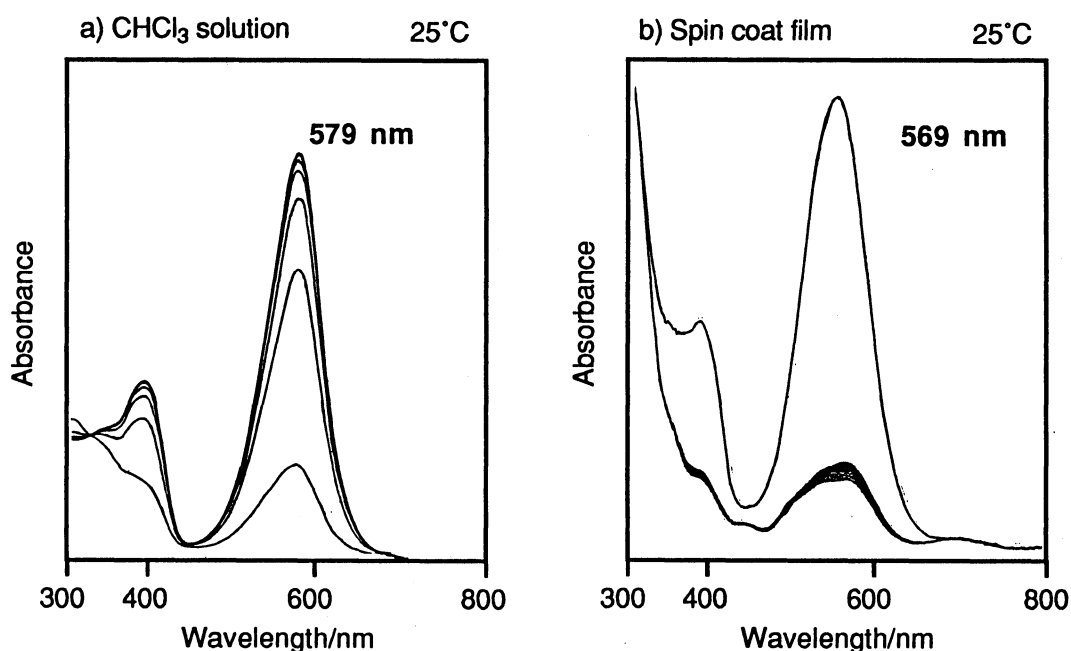


Fig. 1. UV-Vis spectral changes of **2a**; a) in CHCl₃, each spectrum was recorded at 1.5 min intervals immediately after irradiating a purple solution of **2a** by Vis light, b) in spin coat film, each spectrum was recorded at 3 min interval.

In Table 1, absorption maxima (λ_{\max}), half lives of the metastable colorless form ($\tau_{1/2}$), and the amount of fixation (%) of the metastable colorless form in spin coat films were tabulated. The substituent group on benzoselenazoline ring gave no significant effect on absorption maxima and life time of the metastable form in CHCl_3 solution. The electron-donative group at 5- and 6-positions induced apparent blue-shift with increasing the amount of fixation of the colorless form. Surprisingly, isotactic copolymer **2e** exhibited apparent red shift by 20 nm both in CHCl_3 and in film, whereas the amount of fixation of the colorless form largely decreased to 24%. It should be noted that the metastable colorless form of **2a** in copolymer with MMA were stabilized over 90 days after initial slight thermal coloration, whereas **1a** dispersed in the polymers and the chromophore in the isotactic copolymer **2e** were not fixed and colored slowly even at room temperature.

Table 1. Photochromic properties of SeSP-MMA copolymers

Copolymer	SeSP monomer unit / mol%	λ_{\max} /nm			
		In CHCl_3	($\tau_{1/2}/\text{min}$) ^{a)}	Film ^{b)}	(Fixation/%) ^{c)}
2a	0.23	579	(1.3)	569	(85)
2b	0.24	579	(1.1)	561	(83)
2c	0.24	584	(1.3)	561	(84)
2d	0.24	582	(1.0)	540	(92)
2e ^{d)}	0.10	597	(0.7)	580	(24)
composite 1a ^{e)}	0.23			579	(55)

a) Half life of **2,SP** in CHCl_3 at 25 °C. b) Films were prepared by spin coat method and film thickness was determined as $\approx 1.0 \mu\text{m}$ by SEM. c) The amount of fixation of metastable colorless form **2,SP** were obtained by the following equation: $[(A_{\text{init}} - A_{24}) / (A_{\text{init}} - A_0)] \times 100$, where A_{init} is absorbance at the initial state before Vis light irradiation, while A_0 and A_{24} represent absorbance at $t=0$ and 24 h at 25 °C after irradiating with Vis light, respectively. d) Tacticity of 92% (mmmm) was determined by $^1\text{H-NMR}$. e) Spin coat film of PMMA composite doped with **1a** in 0.23 mol%.

To better understand reasons why the metastable colorless spiro-forms were thermally stabilized in the copolymer film, we have studied kinetics of their thermocoloration process by comparing the behavior of **1a** dispersed in PMMA.⁸⁾ Figure 2 demonstrates that the Arrhenius plot of thermocoloration rate constant k for copolymer **2a** showed the clear break at 44 °C which corresponds to the α' transition of $T\alpha'$ for PMMA attributing to the local mode relaxation of the polymer main chain,⁹⁾ while the composite film of **1a** gave a straight line with no such break point. This may indicate the metastable spiro-form in the copolymer **2** can be thermally stabilized at least below the temperature at $T\alpha'$. More detailed studies for physical and optical properties of these photochromic polymers are in progress.

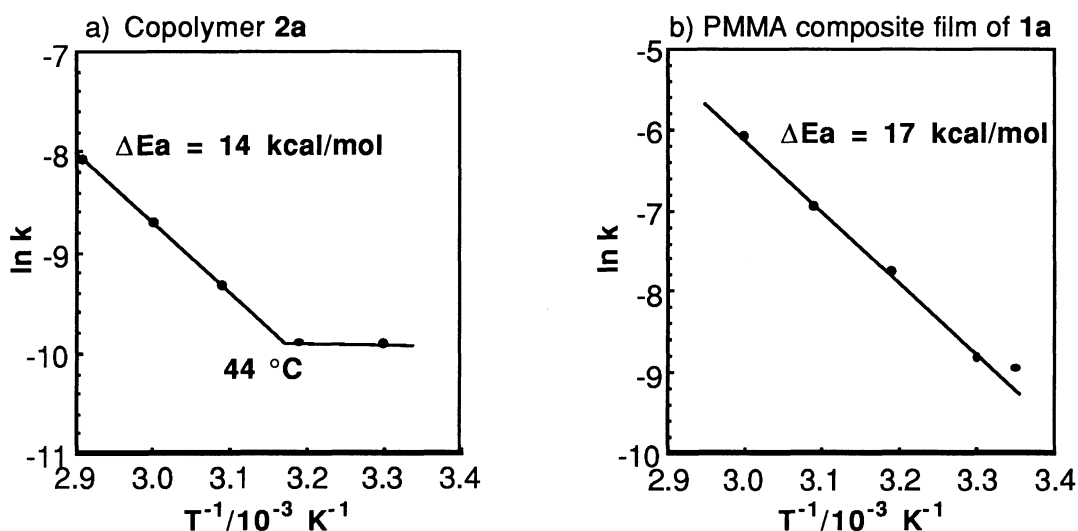


Fig. 2. Arrhenius plots on thermocoloration of copolymer **2a** and PMMA composite film of **1a**.

References

- 1) G. Smets, *J. Polym. Sci., Polym. Chem. Ed.*, **13**, 2223 (1975); F. Ciardelli, D. Fabbri, O. Pieroni, and A. Fissi, *J. Am. Chem. Soc.*, **111**, 3470 (1989).
- 2) M. Irie, A. Menju, and K. Hayashi, *Macromolecules*, **12**, 1176 (1979).
- 3) M. Irie, T. Iwayanagi, and Y. Taniguchi, *Macromolecules*, **18**, 2418 (1985).
- 4) M. Hirano, A. Miyashita, and H. Nohira, *Chem. Lett.*, **1991**, 209.
- 5) S. Nakano, A. Miyashita, and H. Nohira, *Chem. Lett.*, **1993**, 13.
- 6) SeSP-methyl methacrylate copolymer **2a** was typically prepared by the reaction of **1a** (20.0 mg) with MMA (800 mg) using AIBN (5.0 mg) in dry DMF (4.0 ml) at 60 °C under N_2 in the dark (67% yield). SeSP content was determined as 0.23 mol% by comparison of absorbance of SeSP **1a** in CHCl_3 with that of the copolymer. M_w was obtained as 1.10×10^5 and M_n as 4.70×10^4 by GPC analysis (polystyrene standard). M_w 's of **2b-d** were determined to be $8.6\text{--}11 \times 10^4$ and their SeSP contents were analyzed in the range of 0.10–0.24 mol%. Isotactic PMMA of **2e** was prepared by ionic polymerization using PhMgBr as a catalyst.⁷⁾
- 7) W. E. Goode, F. H. Owens, R. P. Fellmann, W. H. Snyder, and J. E. Moore, *J. Polym. Sci.*, **46**, 317 (1960); R. C. Ferguson, *Macromolecules*, **2**, 237 (1969).
- 8) Thermocoloration rate was measured by monitoring absorbance changes at 569 nm for copolymer **2a** and 579 nm for composite film of **1a**. Plot of $\ln\{(A_{\text{init}}-A_t)/(A_{\text{init}}-A_0)\}$, where A_{init} represents initial absorbance of **2a** and A_t is that at time t , versus time t at certain temperature gave straight lines with slight curvatures in the initial stages, and the resulting thermocoloration kinetic followed the pseudo first-order process as far as the main portion of the straight lines were concerned.
- 9) K. Horie and I. Mita, "Advances in Polymer Science 88," Springer-Verlag, Berlin (1989), pp. 77-128, and references are cited therein.

(Received October 19, 1992)